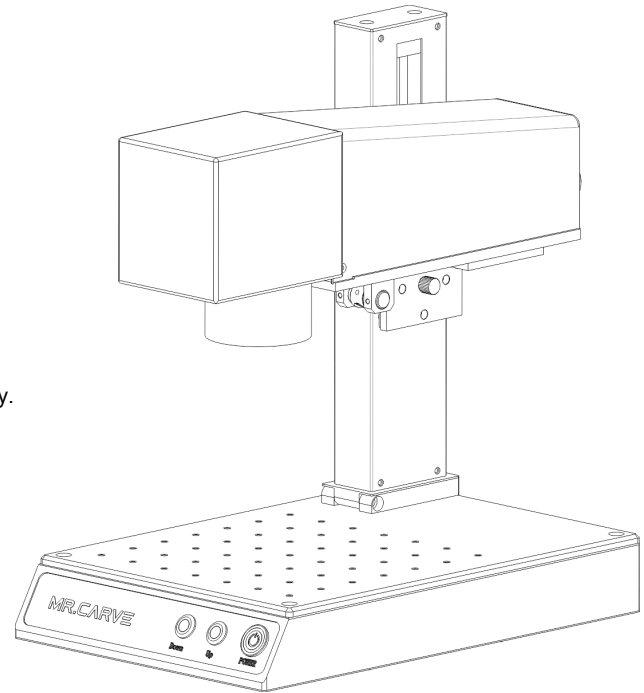


M1 Operations Manual

Please carefully read this Operations Manual before use and keep it properly.



Contents

Download Address of Software Manual	02
Watch the Installation and Use Video Online	02
Safety Precautions	03
Product Structure Accessories	04
Product Parameters	06
Assembly Steps	07
How to Use 180-degree Rotation	08
Focusing	09
Software Acquisition and Installation	10
Description of Functions of the Software	11
Description of Common Functions	12
• Shape Drawing	12
• Text Drawing	13
• Text Filling	14
• Picture Import	15
• Picture Processing	16
• Vector File Import	18
• Rotating text Mark	19
• Mark Control	21
References of Carving Parameters for Different Materials	22
FAQ	24

This Operations Manual is subject to change without prior notice if the machine is improved.

Download Address of Software Manual

Visit the following website to obtain the Detailed Software Manual:

<http://www.mr-carve.com/download/>

Watch the Online Video for Installation and Use

Visit the following website to view the Detailed Online

Video for Installation and Use:

<http://www.mr-carve.com/video>

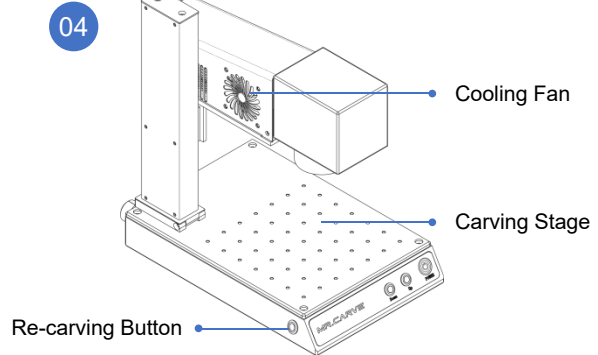
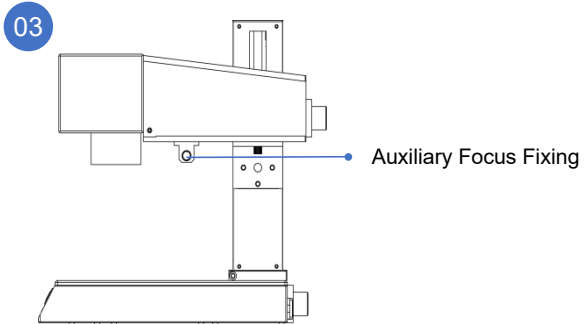
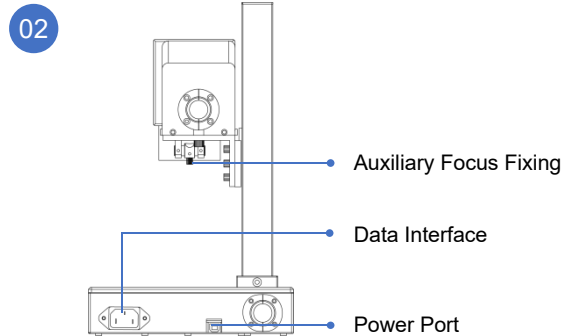
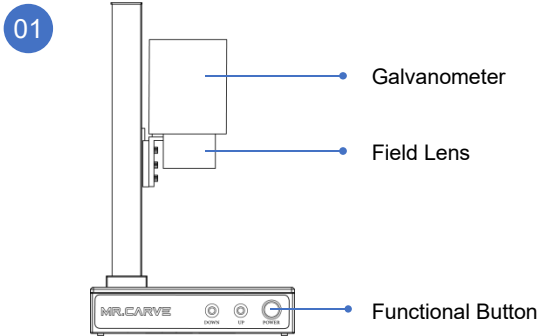
Safety Precautions

To prevent damage to your personal and property safety and ensure safe and correct use of the product, please read the Operations Manual carefully and follow the steps in the Operations Manual.

Safety Precautions

- ★ Before operating the machine, users must read the Operations Manual carefully and strictly follow the operating instructions.
 - ★ Laser machining may be risky, and users should carefully consider whether the object to be machined is suitable for laser operation.
 - ★ The objects to be machined and emissions shall comply with local laws and regulations.
 - * Four types of lasers are used by the machine (intense laser radiation), which may cause the following consequences:
 - ① Setting fire to combustible materials around it;
 - ② The different objects to be machined may generate other radiating and toxic and hazardous gases during laser machining;
 - ③ Direct laser radiation may cause personal injury. Firefighting equipment must be equipped at the site. Do not pile inflammable and explosive objects around the workbench and equipment, and ensure good ventilation.
 - * The equipment should be placed in an environment which is dry and free from pollution, vibration, strong electricity and strong magnetism.
Working environment temperature: 10-40°C; working environment humidity: 5-95% (no condensate).
 - ★ Working voltage of equipment: AC100-240V.
- The engraving machine and other related equipment must be safely grounded before the start of operation
- ★ When the equipment is on, it should be attended at all times. All the power must be cut off before personnel leave to prevent unusual conditions. If any, please cut off the power immediately.
- Do not place any irrelevant total reflection or diffuse reflection object on the equipment to prevent the laser from reflecting onto human body or flammable objects.
- * The equipment should be kept away from electrical equipment sensitive to electromagnetic interference, in case of possible electromagnetic interference.
 - * Non-specialized personnel are prohibited from disassembling the laser equipment for high voltage hazard or other potential hazards.

Product Structure Accessories



List of Accessories



Ruler



Positioning Plate



Goggles



Focus Fixing Test Pieces



USB Drive



Hexagon Wrench



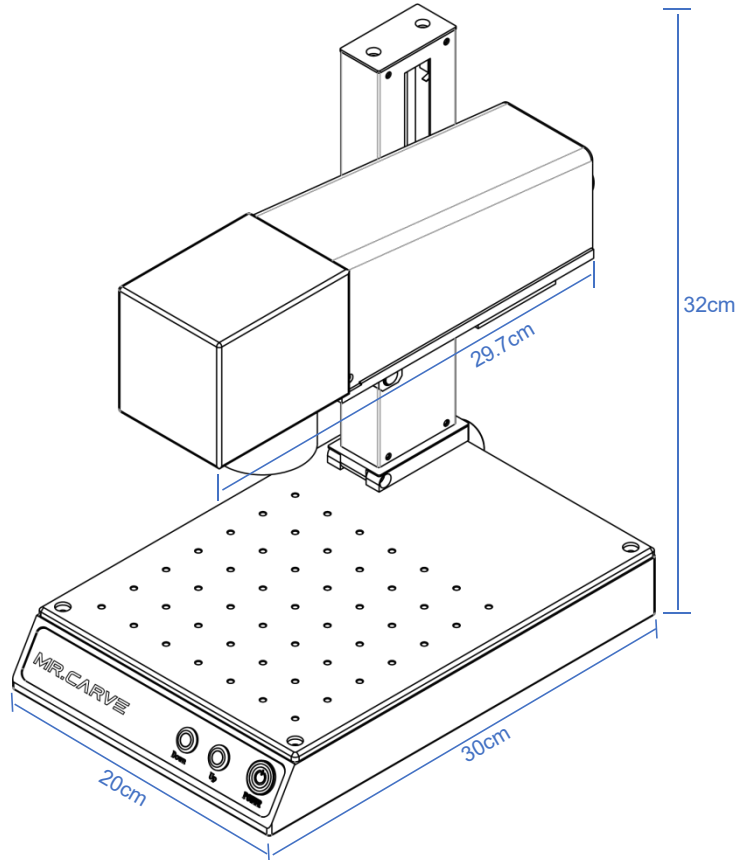
Focusing Pieces



USB Cable



Power Cord



Product Parameters

Detailed Parameters of Machine M1	
Laser power	2W
Ambient temperature	-10°C~65°C
Repetition accuracy	≤0.0001mm
Carving depth	0.015-0.2mm
Carving accuracy	≤0.001mm
Carving speed	≤10000mm/s
Cooling method	Build-in fan
Wave length	1.06μm
Carving range	70*70mm
Carving width	0.001-0.05mm
Product weight	6.26kg
Product dimensions	300mm* 200mm* 320mm (L*W*H)

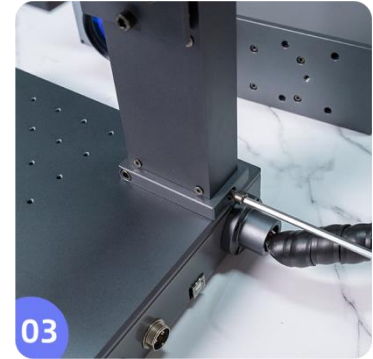
Assembly Steps



1. Place the machine on a flat surface



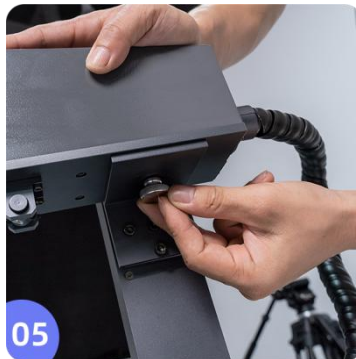
2. Move the Y-axis upward and snap it into the base



3. Tighten the screws to fix the Y-axis



4. Place the lens on the right angle plate of the Y-axis and aim it at the four screw holes in the rear

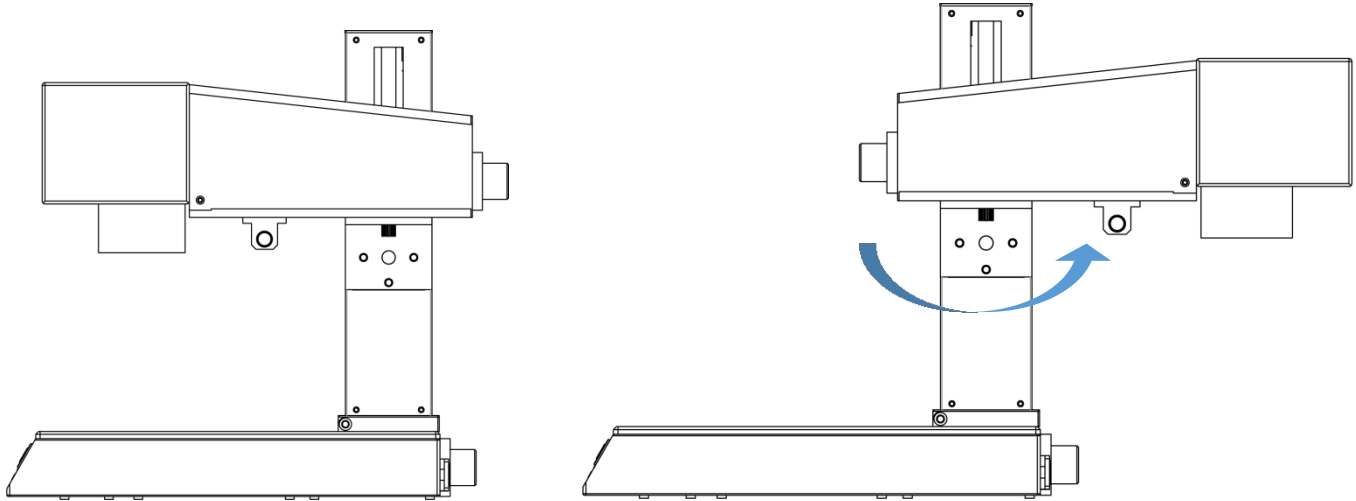


5. Tighten the screws to fix the X-axis



6. Installation completed

How to Use 180-degree Rotation



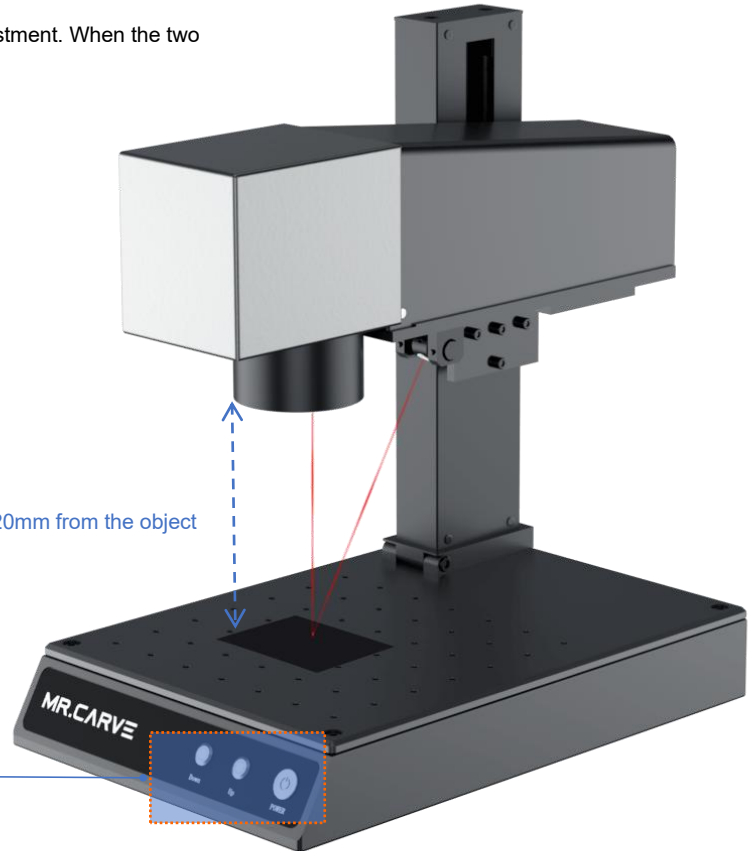
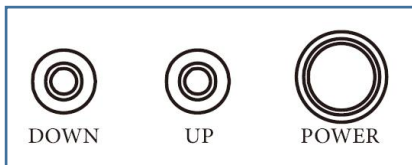
Loosen the fastening screws and tighten the screws after rotating the X axis of the engraving machine by 180 degrees.

Notes: After rotating by 180 degrees, the laser head must keep an effective distance of 120mm from the engraving surface when carving the table top or other high objects, otherwise it cannot be focused.

Focusing

1. Put in the test card, press the Down and Up buttons for adjustment. When the two red lights converge into a red dot, focusing is completed.
2. Standard distance between laser head and carving object:
120mm, subject to actual measurement.

A focusing distance of 120mm from the object



Software Acquisition and Installation

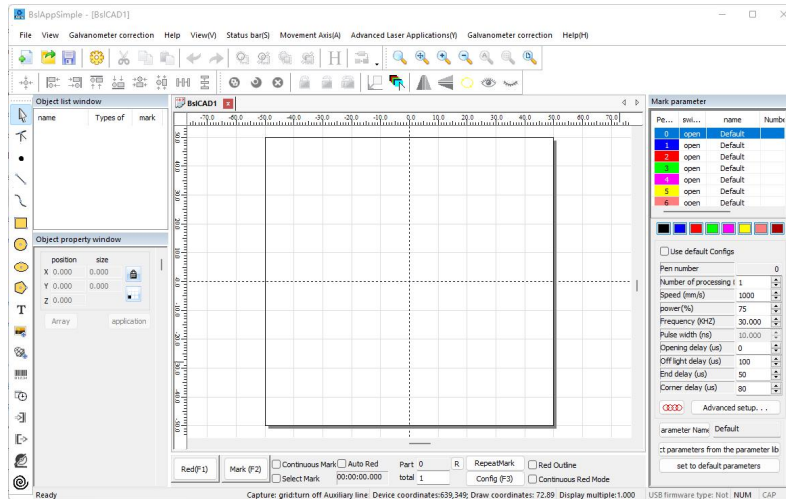
Method I:

- 1.Installing the driver files on the USB stick"Drive\CypressDriverInstaller.exe"
- 2.Copy the folder "*Software BslAppSimple*" from the USB stick to the desktop of your computer, open the folder and double click on "*BslAppSimple.exe*" to start the software;

Method II:

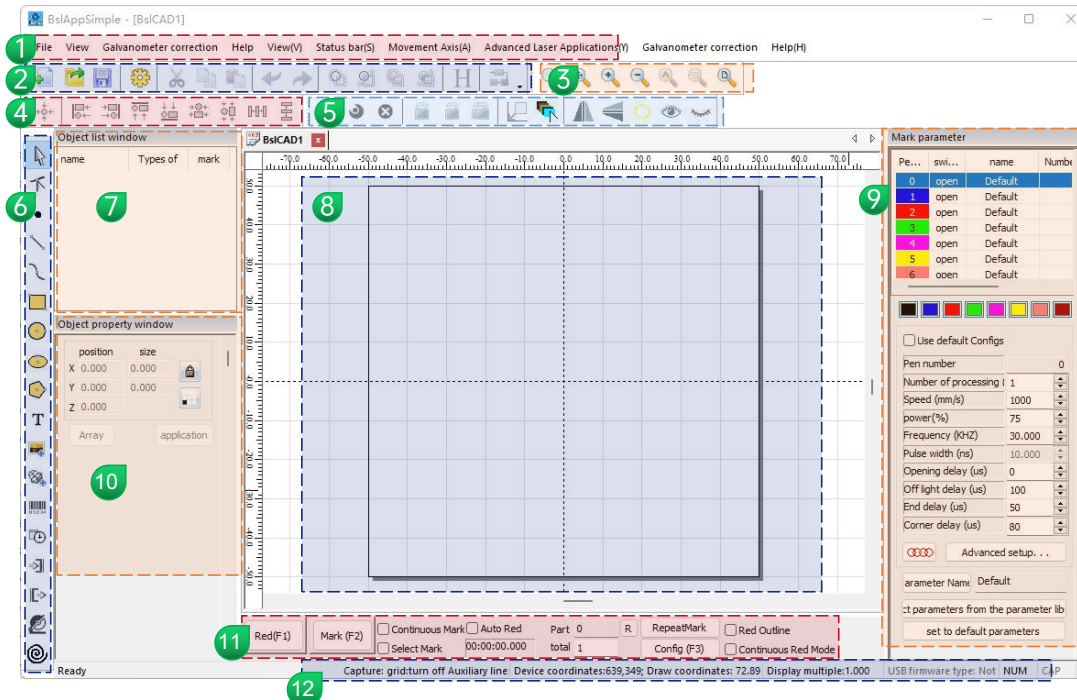
If the supplied USB stick is inadvertently lost, or the software is deleted by mistake.

It can be obtained by visiting the official website "<http://www.mr-carve.com/download/>" and the installation procedure is the same as method 1.



Introduction to the various functions of the software

Hovering over a function icon will display the corresponding usage instructions for that icon



- 1 Menu bar
- 2 System Toolbar
- 3 Zoom Toolbar
- 4 Align Toolbar
- 5 Auxiliary toolbar
- 6 Draw Toolbar
- 7 Object List Window
- 8 Content display box
- 9 Mark parameter
- 10 Object Property Bar
- 11 Marking control bar
- 12 Status Bar

Shape Drawing

The screenshot displays the BslAppSimple software interface. The main workspace shows a drawing with several shapes: a circle, a rectangle, a hexagon, and a rounded rectangle. The interface includes a menu bar (File, View, Galvanometer correction, Help, View(V), Status bar(S), Movement Axis(A), Advanced Laser Applications(Y), Galvanometer correction, Help(H)), a toolbar with various drawing tools, and a status bar at the bottom. Three red circles with numbers 1, 2, and 3 are overlaid on the interface to highlight specific features:

- 1** Drawing bar: draw line, curve, rectangle, circle, polygon
- 2** Content display box
- 3** Node editing bar: node editing for the drawn figure

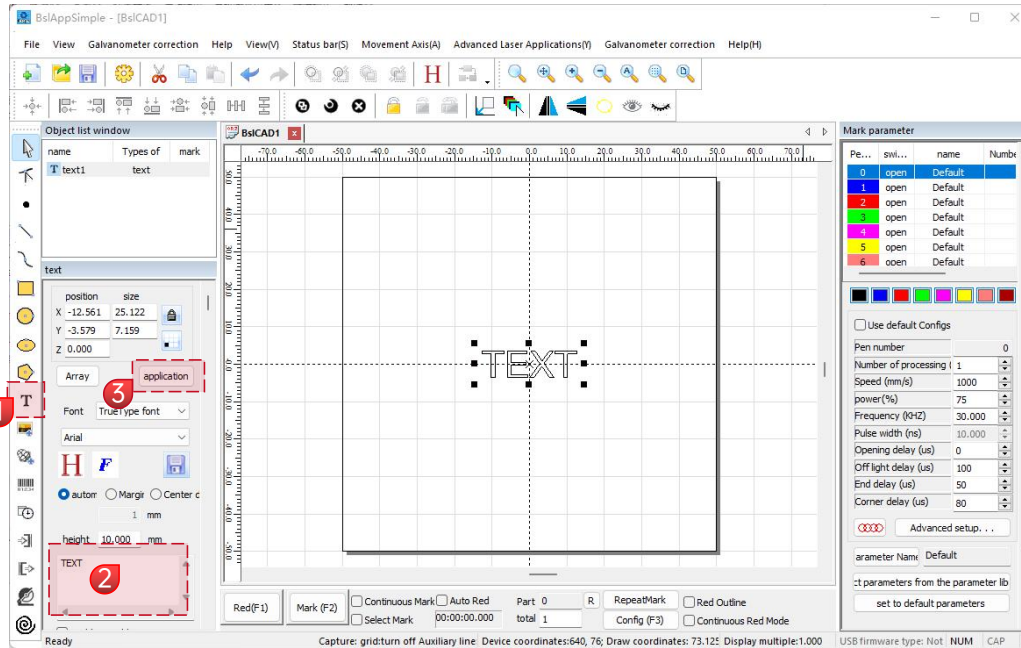
The interface also includes an Object list window on the left, an Object property window, and a Mark parameter window on the right. The Mark parameter window shows a table of parameters:

Pe...	swi...	name	Numbe
0	open	Default	
1	open	Default	
2	open	Default	
3	open	Default	
4	open	Default	
5	open	Default	
6	open	Default	

The status bar at the bottom displays: Ready, Capture: grid:turn off Auxiliary line Device coordinates:451, 3; Draw coordinates: 28.828, Display multiple:1.000, USB firmware type: Not NUM CAP

- 1 Drawing bar: draw line, curve, rectangle, circle, polygon
- 2 Content display box
- 3 Node editing bar: node editing for the drawn figure

Text Drawing

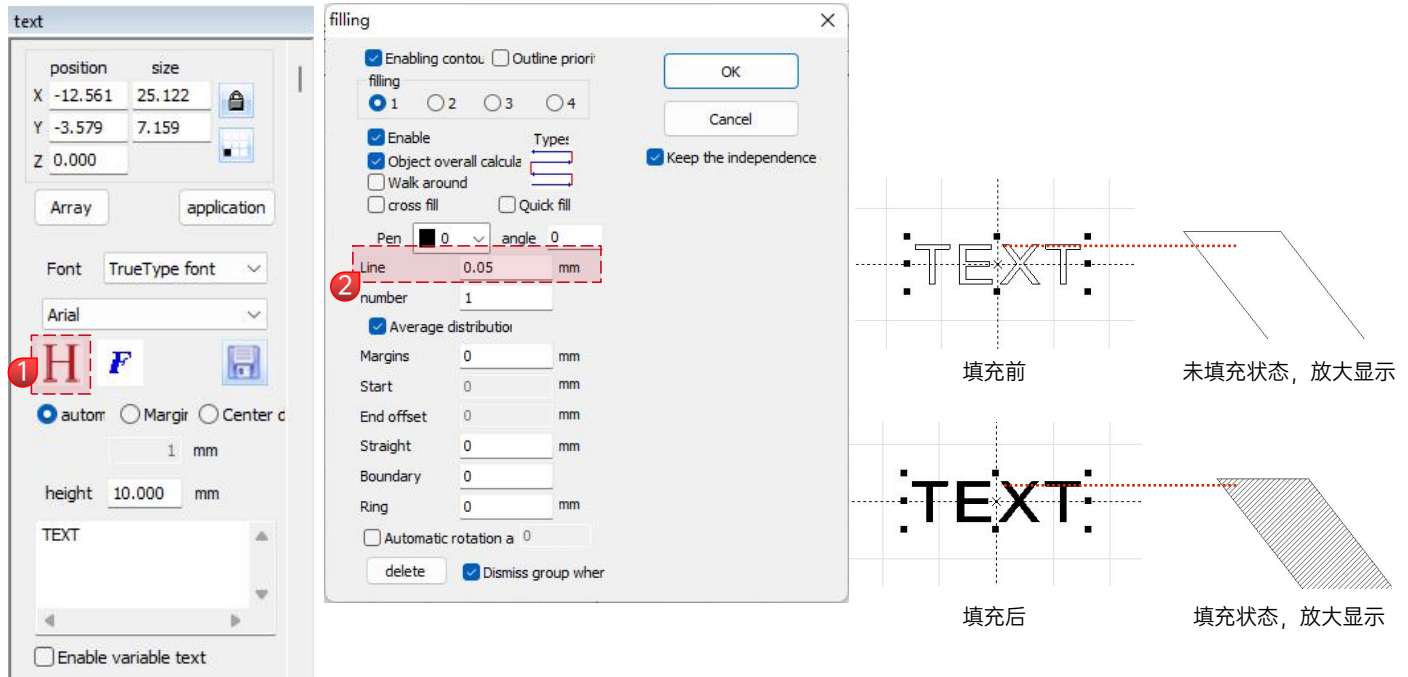


1. Click **T** and the "TEXT" appears by default. Enter the words in the text field and click **application** to complete text entry.

H Text filling must be filled to work on the object to be carved.

F A text tool to set alignment, character spacing, arc text, angle and other parameters.

Text Filling



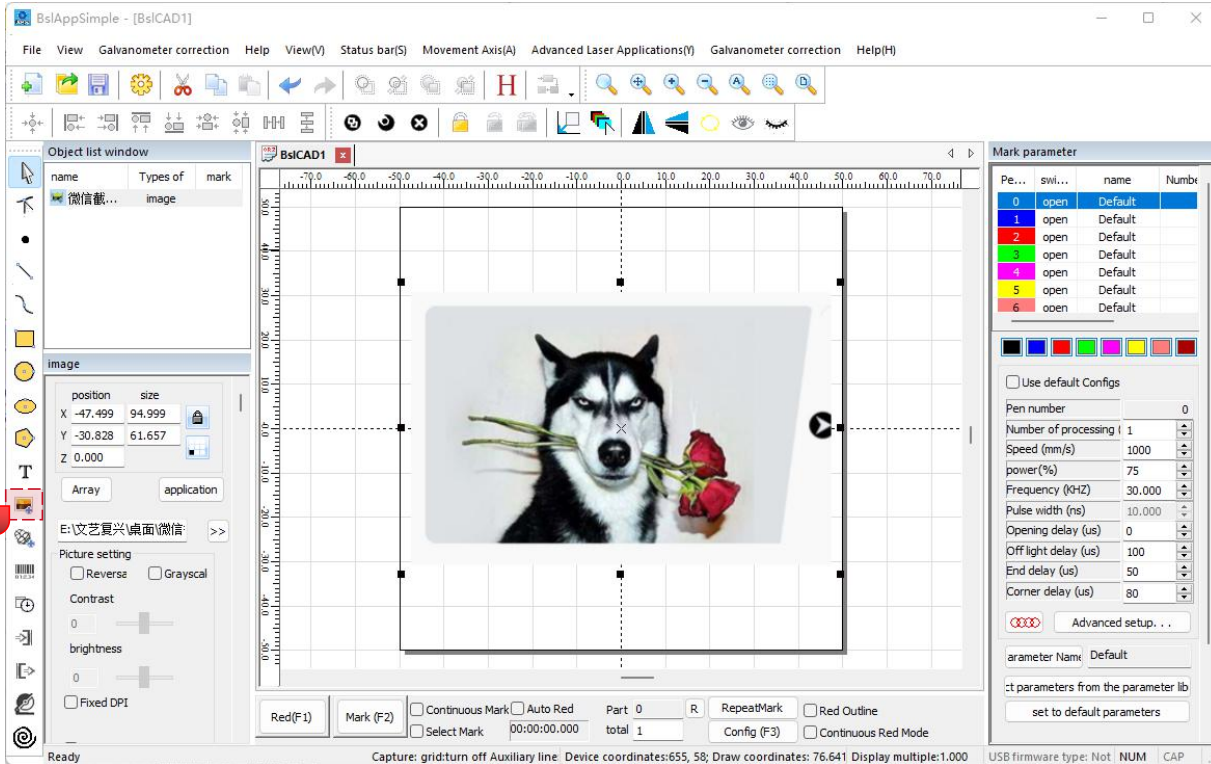
1. Click **H** to open the Filling Settings window.


2. There is no need to set other parameters for text carving. Only "line" needs to be changed. The default value is 0.05.

Notes: "Line" is the text filling density. The greater the value, the higher the carving speed, the lighter the carving color; the smaller the value, the lower the carving speed, the deeper the carving color;

Carving on primary color metal, paint and baking paint, oxidized paint surface, electroplating metal, plastic, leather and other paint materials provide the best effects.

Picture Import



1. Click  to bring up the "Image Properties" Window, select the image you need, and click **application** to import the image.

Picture Processing (People Photos / Color Photos)

The screenshot shows a software interface for engraving. On the left, a color photo of a man with glasses is shown. A green arrow points to the right, where the same photo is displayed on a grid. The software interface includes a 'Picture setting' panel on the left with options for 'Reverse', 'Grayscale', 'Fixed DPI' (set to 500), and 'Outlets'. A 'Mark Configs' panel on the right has 'Two-way scanning' checked and 'Dotting time' set to 0.400 ms. A 'Carving' panel at the bottom right shows 'Speed (mm/s)' set to 500 and 'Power (%)' set to 100. A table on the far right lists pen configurations.

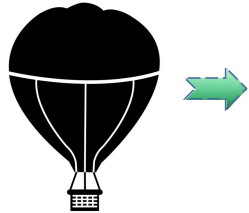
Pen...	swi...	name	Numb
0	open	Default	
1	open	Default	
2	open	Default	
3	open	Default	
4	open	Default	
5	open	Default	
6	open	Default	

Pen number	0
Number of processing	L 1
Speed (mm/s)	500
power (%)	100
Frequency (KHz)	30.000
Pulse width (ns)	10.000
Opening delay (us)	0
Off light delay (us)	100
End delay (us)	50
Corner delay (us)	80

1. Adjust the picture to a proper size;
2. Check "[Reversal](#)", "[Grayscale](#)" and "[Fixed DPI](#)" (enter parameter [500](#) for X and Y) and "[Outlets](#)" in the Picture Settings window;
3. Check "[Two-way scanning](#)" in the "[Mark Configs](#)" window and enter 0.4 in "[Dotting time](#)"; Click [application](#) to enter parameters
4. Carving parameter setting. Set "[speed\(mm/s\)](#)" as [500](#) and "[power\(%\)](#)" as [100](#).

*Notes: Carving of portrait/colored photo on paint and baking paint metal/oxidized paint electroplating metal can produce the best effects. The higher the DPI value, the clearer the engraving effect; the larger the dotting time, the deeper the engraving effect.

Image processing (general bitmap)



position size
X: -31.766 63.533
Y: -31.766 63.533
Z: 0.000

Array application

E:\文艺复兴\桌面图片 >>

Picture setting
 Reverse Grayscale

Contrast 0
brightness 0

Fixed DPI
X: 300 Y: 300

Outlets
Threshold: 128

Mark Configs
 Two-way scanning
Dotting time: 0.400 ms

Adjustment pc
Point power mapping
Expand...

Dynamically input

Speed (mm/s) 500
power(%) 100

Parameter Name: Default
Parameters from the parameter list
set to default parameters

Ready Capture: grid:turn off Auxiliary line Device coordinates:628,266; Draw coordinates: 70.31 Display multiple:1.000 USB firmware type: Not NUM CAP

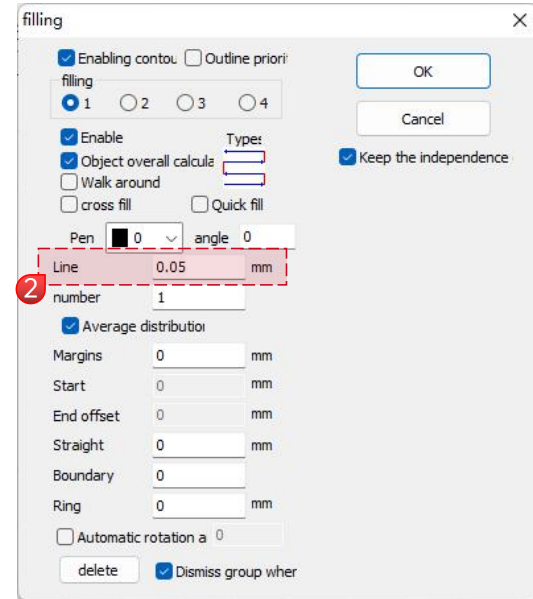
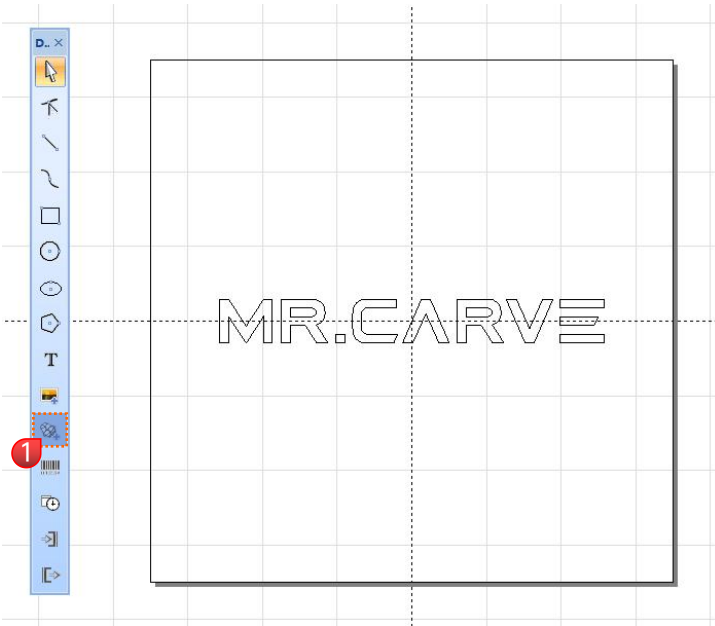
Adjust the picture to a proper size;


Check "[Grayscale](#)" and "[Fixed DPI](#)" (enter parameter [300](#) for X and Y) and "[Outlets](#)" in the Picture Settings window;

Check "[Two-way scanning](#)" in the "[Mark Configs](#)" window and enter [0.4](#) in "[Dotting time](#)"; Click [application](#) to enter parameters Carving parameter setting. Set "[speed\(mm/s\)](#)" as [500](#) and "[power\(%\)](#)" as [100](#).

*Notes: Carving on primary color metal, paint and baking paint, oxidized paint surface, electroplating metal, plastic, leather and other paint materials provide the best effects.

Mark Control



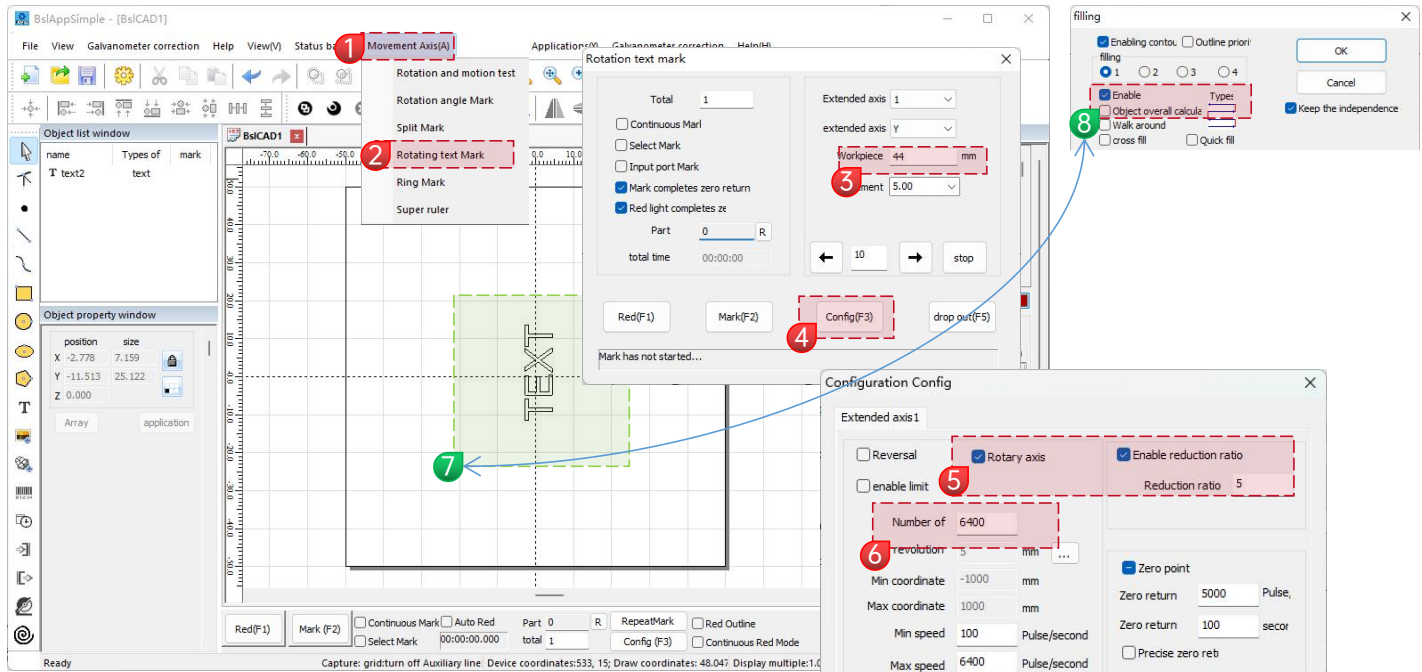
1. Click  to import vector files in the formats of PLT, DWG and AI;
2. The vector files imported must be filled before carving.

There is no need to set other parameters for filling of vector files. Only "*line*" needs to be changed. The default value is [0.05](#).



*Notes: "Line" is the text filling density. The greater the value, the higher the carving speed, the lighter the carving color; the smaller the value, the lower the carving speed, the deeper the carving color; Carving on primary color metal, paint and baking paint, oxidized paint surface, electroplated metal, plastic, leather and other paint materials provide the best effects.

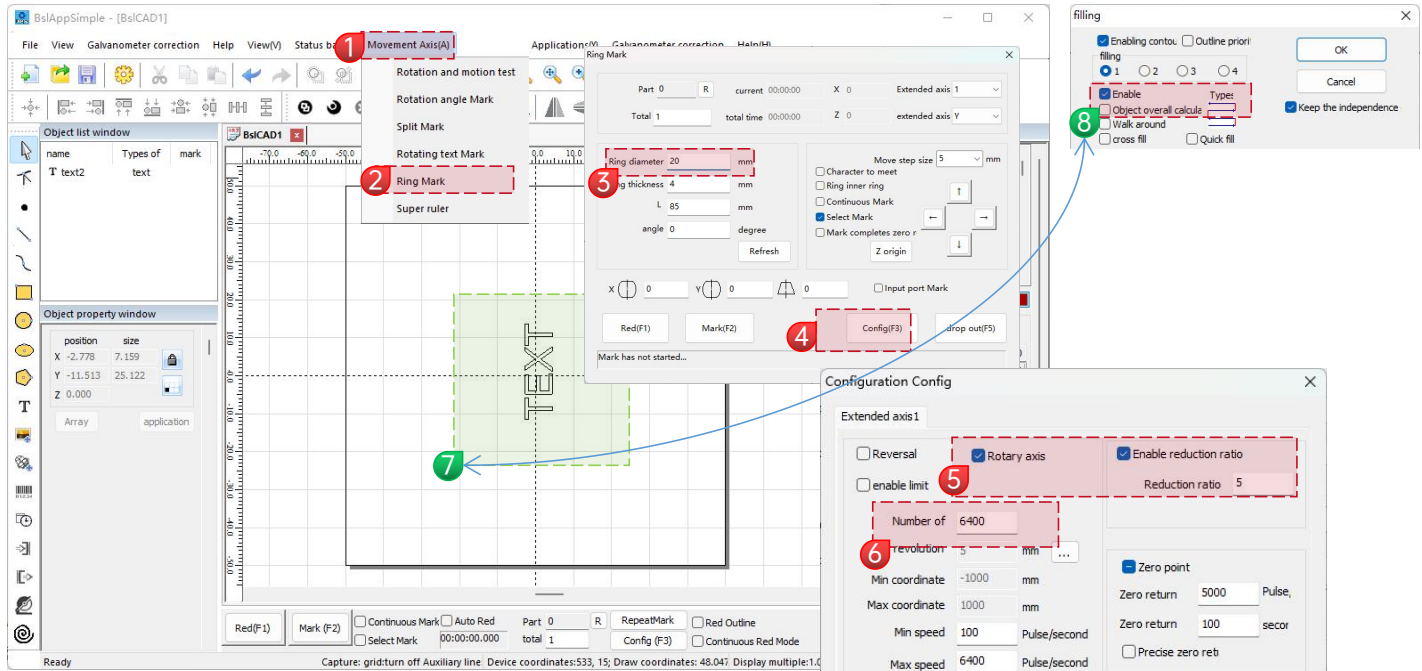
Rotating text Mark



Rotation axis supports text engraving only

1. Operate in the numbered order as shown above;
2. **3** Step 3 Enter the diameter of the workpiece to be marked;
3. **5** Check; **6** Input Parameters "6400"
4. **7** Text content needs to be rotated by 90°, Shortcut Keys "ctrl" + Arrow keys "←"
5. **8** Text fill needs to be unchecked "Object overall calculation"

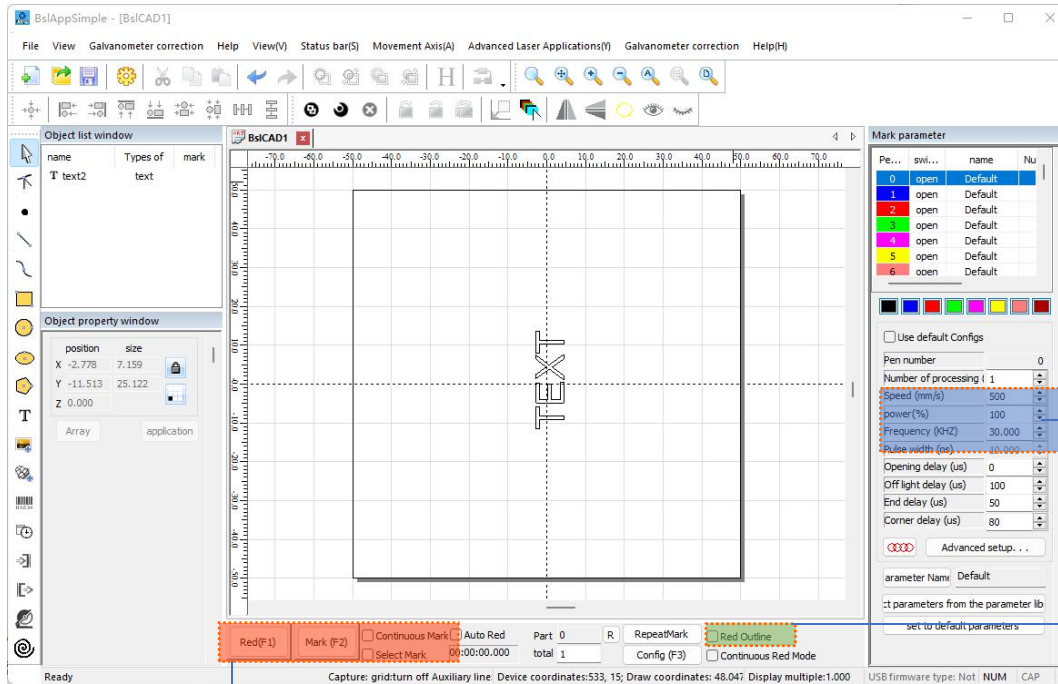
Ring Mark



Rotation axis supports text engraving only

1. Operate in the numbered order as shown above;
2. **3** Step 3 Enter the diameter of the workpiece to be marked;
3. **5** Check, Input Parameters "5"; **6** Input Parameters "6400"
4. **7** Text content needs to be rotated by 90°, Shortcut Keys "ctrl" + Arrow keys "←"
5. **8** Text fill needs to be unchecked "Object overall calculation"

Mark Control



Recommended Parameter Adjustment

Speed(mm/s):500

power(%):100

Frequency(KHZ):30

When checked,

set to outline preview mode

Red light (F1): Preview the current carving position, red light rectangular preview mode

Mark(F2): Start carving

Continuous Mark: Repeat engraving

Select Mark: When there are multiple objects on the canvas, select one of them to engrave

References of Carving Parameters for Different Materials

Picture, Text and Vector File			
Material	Line Spacing	Power	Speed
Metal	0.01 or 0.005 or 0.001	100	300 or 500
Paint Surface Metal	0.005 or 0.001	100	500
Plastic	0.05	100	1000 or 1500
Leather	0.05 or 0.01	100	1000 or 1500
Stone	0.01	100	500
Paint Surface Glass	0.05	100	500
Paint Surface Material	0.05	100	1000 or 1500

Black and White Picture (Ordinary Bitmap)

Material	Picture Settings	Power	Speed
Metal	Grayscale (Checked) Fixed DPI (x300 y300) Lattice point (Checked) Two-way scanning (Checked) Dotting time (0.4~0.5ms) Adjustment point power (Checked)	100	200
Paint Surface Metal		100	300
Plastic		100	500
Leather		100	500
Stone		100	200
Paint Surface Material		100	500

Colored Picture (Landscape and Portrait)

Paint Surface Metal	Reversal (Checked) Grayscale (Checked) Fixed DPI (x500 y500) Lattice Point (Checked) Two-way scanning (Checked) Dotting time (0.4~0.5ms) Adjustment point power (Checked)	100	500
Electroplated Metal			
Oxidized Metal			
ABS			

FAQ

I. The machine does not respond when powered on.

1. Power connection failure: check the socket, switch and socket on the machine body to ensure that they have been properly plugged and connected to power; check the Power button on the panel to make sure it is pressed and the button light is on.

II. Unable to connect to the computer

1. Not connected to the USB cable: check the computer and machine interface of the USB cable to ensure that it is properly connected. The USB interface on the front panel of some desktop computers is invalid, so it needs to be connected to the socket at the rear of the host.

2. The driver is not installed properly: install the driver according to the instructions. If the computer identifies the device as a serial port after installation, the hardware connection is OK.

3. Other special cases: disconnect the USB cable and power supply. After the equipment is completely powered off for 5 seconds, connect it to the power again.

III. Light carving or no carving

1. Inaccurate focusing: read the focusing section of the Operations Manual for accurate focusing.

2. Carving speed: a result of too high speed or too short burning time. Read the carving parameters section of the Operations Manual to readjust the parameters.

3. Shallow picture: the imported picture needs to be clear. If the lines too fine and the color is too light, the carving effect will be affected directly.

4. Placement of object: as the laser focal distance is fixed, the object to be carved needs to be flat, parallel to the machine body. If the object to be carved is titled, the focal distance is inaccurate, resulting in abnormal carving effect.



All information in this material has been carefully reviewed, if there are any typographical errors or misunderstandings in the content, please contact us.

Notes: Technical improvements (if any) of the product will be added to the new Manual without further notice. The appearance and color of the product are subject to change.